

**Both systems were installed in 1975 as identical systems
The East system has been upgraded in 1995
Both systems were shut down in December 2003**

Votator deodorizer system rated at 15,000 pounds per hour. There are two systems - this one is the EAST system. Complete system including superstructure, valves, piping, and controls. Most controls are TI 575 plc. This is a 5 tray semi-continuous deodorizer system. Includes scrubber system and distillate recovery, new citric acid metering system. System uses Dowtherm as heating media but can be converted to high pressure steam if desired. See ITEM 3067 for [Dowtherm boiler](#). Other boilers are available as well. Vacuum system is a 3 stage steam ejector with vacuum pump assist for good vacuum – pulls to 3 – 4 mm Hg absolute. Built in 1975, but complete system underwent an extensive rebuild in 1995 and new style wafer drop valves were installed. The deodorizer is still installed, and was running until Dec 2003. Condition is very good.



[Citric Acid Addition System..](#) The Tank is SS 126 gallons and Chemineer top entering angle agitator, with a Pulsa metering pump series 880 diaphragm metering pump

[Cooling tower.](#) Used for cooling water for both deodorizer cooling trays

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